



# Electro-Science Laboratories, Inc.

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## CERMET SILVER PALLADIUM CONDUCTOR

## 9695-P

### Conductor for Potentiometers

ESL 9695-P is a low cost, high conductivity silver/palladium conductor for use in potentiometer applications. This conductor exhibits excellent wear characteristics, solderability and adhesion. The 9695-P may be used as a termination for all ESL and many commercially available resistor systems that are processed at 850°C. The conductor has a wide firing range.

#### PASTE DATA

<b>RHEOLOGY:</b>	Thixotropic, screen printable paste
<b>VISCOSITY:</b> (Brookfield RVT, ABZ Spindle, 10 rpm, 25.5°C±0.5°C)	225±25 Pa·s
<b>BONDING MECHANISM:</b>	Mixed
<b>SHELF LIFE: (25°C)</b>	6 months

#### PROCESSING

<b>SCREEN MESH/EMULSION:</b>	325/20 µm
<b>LEVELING TIME: (25°C)</b>	5-10 minutes
<b>DRYING AT 125°C:</b>	10-15 minutes
<b>FIRING RANGE:</b>	625°C-930°C
<b>OPTIMUM: (On alumina):</b>	850°C
<b>TIME AT PEAK:</b>	10-12 minutes
<b>RATE OF ASCENT/DESCENT:</b>	50°C-60°C/minute
<b>SUBSTRATE OF CALIBRATION:</b>	96% alumina
<b>THINNER:</b>	ESL 401

9695-P 0212-A

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See Caution and Disclaimer on other side.

## TYPICAL PROPERTIES

<b>FIRED THICKNESS:</b>		12.5±2.5 µm
<b>APPROXIMATE COVERAGE:</b>		90-110 cm <sup>2</sup> /g
<b>RESISTIVITY:</b>		3-8 mΩ/sq.
<b>PRINTING RESOLUTION:</b> (Line/Space)		100 µm x 100 µm
<b>SOLDER WETTABILITY:</b> (RMA flux, 5 sec, dip)	62 Sn/36 Pb/2 Ag, 220°C±5°C	95-100%
<b>SOLDER LEACH:</b> (No. of 10 sec. dips to double the resistance of 0.25 mm wide x 100 mm long conductor, 62Sn/36Pb/2Ag, 220°C±5°C)		≥ 5 dips
<b>ADHESION:</b> (90° pull, 2.0 mm x 2.0 mm pads, 62Sn/36Pb/2Ag)		
	Initial pull strength:	60-100 N
	Aged 48 hours at 150°C:	30-55 N

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**CAUTION:** Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapors emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

**DISCLAIMER:** The product information and recommendations contained herein are based on data obtained by tests we believe to be accurate, but the accuracy and completeness thereof is not guaranteed. No warranty is expressed or implied regarding the accuracy of these data, the results obtained from the use hereof, or that any such use will not infringe any patent. Electro-Science assumes no liability for any injury, loss, or damage, direct or consequential arising out of its use by others. This information is furnished upon the condition that the person receiving it shall make their own tests to determine the suitability thereof for their particular use, before using it. User assumes all risk and liability whatsoever in connection with their intended use. Electro-Science's only obligation shall be to replace such quantity of the product proved defective.

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