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CERMET PALLADIUM SILVER CONDUCTOR

9635-H

ESL 9635-H is a general purpose silver palladium conductor for use for on bare alumina substrates and on dielectric. It has good elevated temperature bond retention and excellent solderability. It retains its solderability after refiring at overglaze temperatures.

PASTE DATA

RHEOLOGY:	Thixotropic, screen printable paste
VISCOSITY: (Brookfield RVT, ABZ Spindle, 10 rpm, 25.5°C±0.5°C)	325±25 Pa·s
BONDING MECHANISM:	Mixed
SHELF LIFE: (25°C)	6 months

PROCESSING

SCREEN MESH/EMULSION:	325/20 µm
LEVELING TIME: (25°C)	5-10 minutes
DRYING AT 125°C:	10-15 minutes
FIRING RANGE:	850°C-1000°C
OPTIMUM:	850°C
TIME AT PEAK:	10-12 minutes
RATE OF ASCENT/DESCENT:	50°C-60°C/minute
SUBSTRATE OF CALIBRATION:	96% alumina
THINNER:	ESL 401

9635-H 9806-New

ESL Affiliates

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See Caution and Disclaimer on other side.

TYPICAL PROPERTIES

FIRED THICKNESS: (2 mm x 2 mm pad)	8-13 μm
APPROXIMATE COVERAGE:	90-110 cm^2/g
RESISTIVITY: (100 mm x 0.25 mm conductor track)	$\leq 20\text{m}\Omega/\text{sq.}$
PRINTING RESOLUTION: (Line/Space)	125 μm x 125 μm
SOLDER WETTABILITY: (RMA flux, 5 sec. dip) (62 Sn/36 Pb/2 Ag, 220°C \pm 5°C)	excellent
SOLDER LEACH (No of 10 sec. dips to double the resistance of 0.25 mm wide x 100 mm long conductor, 62Sn/36Pb/2Ag, 220°C \pm 2°C)	≥ 4 dips
ADHESION: (90° pull, 2.0 mm x 2.0 mm pads, 62Sn/36Pb/2Ag, 220°C \pm 5°C)	
Initial pull strength:	≥ 50 N
Aged 48 hours at 150°C:	≥ 30 N
COMPATIBILITY:	D-4913-A, 4903, 4905-CH

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CAUTION: Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapors emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

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