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PLATINUM SILVER CONDUCTOR

9598

A Platinum Silver Conductor designed for Excellent Leach Resistance

ESL 9598 is a platinum silver conductor specially formulated for high leach resistance. The material withstands at least 20 ten second dips using 63/37 Sn/Pb solder when fired at 930°C. It exhibits a printing definition of 250 micrometers lines and spaces, and initial adhesion greater than 35 N on 96% alumina.

PASTE DATA

RHEOLOGY:	Thixotropic, screen printable paste
VISCOSITY: (Brookfield RVT, ABZ Spindle, 10 rpm, 25.5°C±0.5°C)	300±30 Pa·s
BONDING MECHANISM:	Mixed
SHELF LIFE: (25°C)	6 months

PROCESSING

SCREEN MESH/EMULSION:	325/33 µm
LEVELING TIME: (25°C)	5-10 minutes
DRYING AT 125°C:	10-15 minutes
FIRING RANGE:	850°C-930°C
OPTIMUM:	930°C
TIME AT PEAK:	10-12 minutes
RATE OF ASCENT/DESCENT:	60°C-100°C/minute
SUBSTRATE OF CALIBRATION:	96% alumina
THINNER:	ESL 401

9598 9904-C

ESL Affiliates

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See Caution and Disclaimer on other side.

TYPICAL PROPERTIES

FIRED THICKNESS:	10-18 μm
RESISTIVITY AT 15 μm:	$\leq 80 \text{ m}\Omega/\text{sq.}$
PRINTING RESOLUTION: (Line/Space)	250 μm x 250 μm
SOLDER WETTABILITY: (RMA flux, 5 sec. dip, 62 Sn/36 Pb/2 Ag, 220°C \pm 5°C)	Excellent
SOLDER LEACH: (No. of 10 sec. dips to double resistance of 0.25 mm wide x 100 mm long conductor 63 Sn/37 Pb, 250°C \pm 5°C)	≥ 20
ADHESION:	$\geq 35 \text{ N}$
	$\geq 18 \text{ N}$

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CAUTION: Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapors emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

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