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8886
CERMET GOLD CONDUCTOR 8886-A

Thin-Printing, Etchable Conductor

ESL 8886 and 8886-A are fritless gold conductors based on a new concept. They are designed for screen printing applications as are conventional thick film materials, but provide a dense film of approximately one micrometer thick. Using two layers of 8886 or 8886-A, the fired film can be etched to a very fine line pattern without exhibiting discontinuities. ESL 8886 and 8886-A are suitable for printing on the top of most high temperature underglazes such as ESL Code129-C. The 8886-A can be refired up to 6 times without blistering.

ESL# 8886 and 8886-A are not suitable for use on bare alumina substrates.

PASTE DATA

VISCOSITY: (Brookfield RVT, 10 rpm, No. 4 spindle, 25.5°C±0.5°C)	15-25 Pa·s

PROCESSING

SCREEN MESH/EMULSION:	325-400 mesh/0.0 □m
DRYING: (125°C)	15 minutes
FIRING TEMPERATURE RANGE:	
OPTIMUM:	850°C
TIME AT PEAK:	10-12 minutes
TOTAL CYCLE:	45 minutes to 1 hour
RESISTIVITY:	
1 layer	< 50 m□/sq.
2 layers	< 30 m□/sq.
WIRE BONDABILITY: (On glazed substrates)	1 mil Au wire or Al wire

8886 & 8886-A 0302-C

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FILM THICKNESS:

1 layer	0.9-1.3 μm
2 layers	1.8-2.6 μm

REFIRING: (8886-A only)
(Two layers, separately fired, 6x at 850°C) No blisters

PRINTING:

After printing, sufficient leveling time must be provided to allow any bubbles that form to burst open and level. The dried film should be smooth and shiny before firing.